

Mineral Industry Surveys

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DIRECTORY OF LIME PLANTS AND HYDRATING PLANTS IN THE UNITED STATES IN 2019

At yearend 2019, 73 lime plants¹ were operating in the United States, including 1 plant in Puerto Rico. In addition, there were 46 hydrating plants, which included 30 co-located with lime plants and 16 stand-alone hydrating plants (including 2 facilities where the lime kilns were idle).

Mississippi Lime Co. completed its acquisition of the Calera, AL, lime facility, which was previously operated by Southern Lime Corp. The Calera facility increased Mississippi Lime's production facilities to nine locations, supported by a network of distribution sites throughout the United States (Mississippi Lime Co., 2019). Graymont Ltd. announced plans to build a production facility adjacent to its limestone deposit in Rexton, MI. The facility would produce a variety of lime and limestone products. The production facility was expected to be operational by the end of 2020 contingent on receiving required regulatory approvals (Graymont Ltd., 2019).

Table 1 (p. 2–9) lists lime companies, lime plants, and hydrating plants in the United States, organized by State or Territory, and identifies the type of lime produced at each plant. Table 2 (p. 10–12) lists lime companies in alphabetical order, provides information on the type of kilns used at each plant, and indicates whether the plant mines or purchases its kiln feed. Figure 1 (following table 2) is a map that shows the general location of each plant (excluding stand-alone hydrating plants) and identifies whether it is captive—a plant that produces lime entirely for internal consumption—or commercial.

References Cited

- Mississippi Lime Co., 2019, Mississippi Lime completes acquisition of Southern Lime; begins integration of the Calera, Alabama-based business: St. Louis, MO, Mississippi Lime Co. news release, August 1. (Accessed January 6, 2021, at <https://mississippilime.com/2019/08/mississippi-lime-completes-acquisition-of-southern-lime-begins-integration-of-the-calera-alabama-based-business-2/>.)
- Graymont Ltd., 2019, Graymont to build a state-of-the-art production facility in Michigan's Upper Peninsula: Richmond, British Columbia, Canada, Graymont Ltd. news release, October 10. (Accessed January 6, 2021, at <https://www.graymont.com/en/news/graymont-build-state-art-production-facility-michigans-upper-peninsula>.)

Additional information, including telephone numbers for most commercial lime companies, is available from the National Lime Association at <http://www.lime.org>.

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¹In the context of this directory, a lime plant implies that it is operating a kiln or kilns and is producing quicklime.

Table 1.—Operating lime plants and hydrating plants in the United States as of December 31, 2019

State, company name, and address	Name and type of plant ¹	County	Type of lime produced ²
Alabama			
Carmeuse Americas P.O. Box 37 599 Hwy. 31 South Saginaw, AL 35137	Longview	Shelby	Q, DL, H
Cheney Lime & Cement Co. P.O. Box 160 Allgood, AL 35013	Allgood (HP) Landmark	Blount Shelby	H Q, H
Lhoist North America 1152 Old Hwy. 31 Alabaster, AL 35007	Alabaster	Shelby	DL
Lhoist North America 7444 State Hwy. 25 South Calera, AL 35040	Montevallo	Shelby	Q, DL, H
Lhoist North America 2885 Hwy. 31 North Calera, AL 35040	O'Neal	Shelby	Q
Mississippi Lime Co. P.O. Box 181 Calera, AL 35040	Roberta	Shelby	Q, H
Arizona			
Lhoist North America Mile #112 off Hwy. 66 Peach Springs, AZ 86434	Nelson	Yavapai	Q, H
Arkansas			
U.S. Lime & Minerals, Inc. Arkansas Lime Co. P.O. Box 2356 600 Limedale Rd. Batesville, AR 72501	Batesville	Independence	Q, H
California			
Lhoist North America 14931 Salt Lake Ave. City of Industry, CA 91744	City of Industry (HP)	Los Angeles	H
Lhoist North America 11771 Old Stage Rd. Salinas, CA 93908	Natividad	Monterey	DL
Lhoist North America 4303 South McKinley Ave. Stockton, CA 95206	Stockton	San Joaquin	Q, H
Spreckels Sugar Co. P.O. Box 581 Brawley, CA 92227-0581	Brawley (C)	Imperial	Q

See footnotes at end of table.

State, company name, and address	Name and type of plant¹	County	Type of lime produced²
Colorado			
Pete Lien & Sons, Inc. 3927 N. Overland Trail Laporte, CO 80535	Laporte (HP)	Larimer	H
Western Sugar Cooperative P.O. Box 617 Fort Morgan, CO 80701	Fort Morgan (C)	Morgan	Q
Florida			
Lhoist North America 10311 Cement Plant Rd. Brooksville, FL 34601	Brooksville (HP)	Hernando	H
Georgia			
Carmeuse Americas Georgia Hydrate Operation 4921 Old Gaul City Rd. Macon, GA 31206	Macon (HP)	Bibb	H
Idaho			
Amalgamated Sugar Co. LLC 50 South 500 West Paul, ID 83347	Mini-Cassia (C)	Minidoka	Q
Amalgamated Sugar Co. LLC 138 W. Karcher Ave. Nampa, ID 83687	Nampa (C)	Canyon	Q
Amalgamated Sugar Co. LLC 2320 Orchard East Twin Falls, ID 83301	Twin Falls (C)	Twin Falls	Q
Indiana			
ArcelorMittal USA ³ 3210 Watling St. East Chicago, IN 46312	Indiana Harbor (C)	Lake	Q
Carmeuse Americas North Clark Rd. at Lake Michigan Gary, IN 46402	Buffington	Lake	Q, DL
Iowa			
Linwood Mining & Minerals Corp. 4321 E. 60th St. Davenport, IA 52807	Linwood	Scott	Q, DL, H
Kentucky			
Carmeuse Americas 9043 Hwy. 154 Butler, KY 41006	Black River	Pendleton	Q, H
Carmeuse Americas 9222 Springdale Rd. Maysville, KY 41056	Maysville	Mason	Q

See footnotes at end of table.

State, company name, and address	Name and type of plant ¹	County	Type of lime produced ²
Kentucky—Continued			
Mississippi Lime Co. 525 Hance Rd. Verona, KY 41092	Verona	Gallatin	Q
Louisiana			
Carmeuse Americas 12797 Scenic Hwy. Baton Rouge, LA 70807	Pelican (HP)	East Baton Rouge Parrish	H
Massachusetts			
CRH Americas P.O. Box 760 110 Marble St. Lee, MA 01238	Lee	Berkshire	DH
Minerals Technologies Inc. 260 Columbia St. Adams, MA 01220	Adams (C&S)	Berkshire	Q
Michigan			
Carmeuse Americas 25 Marion Ave. River Rouge, MI 48218	River Rouge	Wayne	Q
Graymont Ltd. County Rd. 432 Gulliver, MI 49840	Port Inland	Schoolcraft	Q
Michigan Sugar Co. P.O. Box 1348 Saginaw, MI 48605-1348	Bay City (C) Caro (C) Croswell (C) Sebewaing (C)	Bay Tuscola Sanilac Huron	Q Q Q Q
Minnesota			
American Crystal Sugar Co. 101 N. 3rd St. Moorhead, MN 56560	Crookston (C) East Grand Forks (C) Moorhead (C)	Polk Polk Clay	Q Q Q
Southern Minnesota Beet Sugar Cooperative P.O. Box 500 Renville, MN 56284	Renville (C)	Renville	Q
Mississippi			
Mississippi Lime Co. Falco Lime Division 1543 Haining Rd. Vicksburg, MS 39180	Vicksburg (HP)	Warren	H
Missouri			
FTL Capital Partners LLC 4380 Old Bonne Terre Rd. Bonne Terre, MO 63628	Bonne Terre	St. Francois	DL
Lhoist North America 20947 White Sands Rd. Ste. Genevieve, MO 63670	Ste. Genevieve	Ste. Genevieve	Q

See footnotes at end of table.

State, company name, and address	Name and type of plant ¹	County	Type of lime produced ²
Missouri—Continued			
Mississippi Lime Co. 16147 U.S. Hwy. 61 Ste. Genevieve, MO 63670	Ste. Genevieve (S&C)	Ste. Genevieve	Q, H
Montana			
Graymont Ltd. P.O. Box 550 Townsend, MT 59644	Indian Creek	Broadwater	Q
Sidney Sugars Inc. R.R. Box 3011 E. Holly St. Sidney, MT 59270	Sidney (C)	Richland	Q
Western Sugar Cooperative P.O. Box 30878 3020 State Ave. Billings, MT 59107	Billings (C)	Yellowstone	Q
Nebraska			
Western Sugar Cooperative P.O. Box 1768 2100 E. Overland Dr. Scottsbluff, NE 69361	Scottsbluff (C)	Scotts Bluff	Q
Nevada			
Graymont Ltd. P.O. Box 2520 Wendover, NV 89883	Pilot Peak	Elko	Q, H
Lhoist North America 12101 Hwy. 91 Las Vegas, NV 89165	Apex Henderson (HP) ⁴	Clark Clark	Q, H, DL DH
New Mexico			
Lhoist North America 81 Chrisfine Dr. Rio Grande Industrial Park Belen, NM 87002	Belen (HP)	Bernalillo	H
North Dakota			
American Crystal Sugar Co. P.O. Box 190 Drayton, ND 58225	Drayton (C)	Pembina	Q
American Crystal Sugar Co. P.O. Box 30 Hillsboro, ND 58045	Hillsboro (C)	Traill	Q
Minn-Dak Farmers Cooperative 7525 Red River Rd. Wahpeton, ND 58075	Wahpeton (C)	Richland	Q
Ohio			
Carmeuse Americas 15 Williams St. Grand River, OH 44045-0299	Grand River	Lake	Q, DL

See footnotes at end of table.

State, company name, and address	Name and type of plant ¹	County	Type of lime produced ²
Ohio—Continued			
Carmeuse Americas 100 Meeker St. Huron, OH 44839	Huron	Erie	Q
Carmeuse Americas 1967 West County Rd. 42 Bettsville, OH 44815	Maple Grove	Seneca	DL, DB
Carmeuse Americas 3964 CR 41 Millersville, OH 43435	Millersville	Sandusky	DL, DB
Graymont Ltd. P.O. Box 158 Genoa, OH 43430	Genoa	Ottawa	DL, DH
Martin Marietta Materials, Inc. P.O. Box 187 Woodville, OH 43469	Woodville (C&S)	Sandusky	DL, DB
Mid-Ohio Valley Lime, Inc. P.O. Box 734 Marietta, OH 45750	Marietta (HP)	Washington	H
Oklahoma			
U.S. Lime & Minerals, Inc. U.S. Lime Co.—St. Clair P.O. Box 894 Oklahoma City, OK 73101	Marble City	Sequoyah	Q, H
Oregon			
Graymont Ltd. 13939 N. Rivergate Blvd. Portland, OR 97203	Rivergate (HP) ⁴	Multnomah	H
Pennsylvania			
Carmeuse Americas P.O. Box 160 3 Clear Spring Rd. Annville, PA 17003	Annville	Lebanon	Q, H
Graymont Ltd. 965 East College Ave. Pleasant Gap, PA 16823	Pleasant Gap	Centre	Q, H
RHI Magnesita GmbH S. Salem Church Rd. York, PA 17408	York (C&S)	York	DB
Puerto Rico (Territory of)			
CEMEX S.A.B. de C.V. P.O. Box 331349 Ponce, PR 00733-1349	Ponce	San Juan	Q, H

See footnotes at end of table.

State, company name, and address	Name and type of plant¹	County	Type of lime produced²
South Carolina			
Mississippi Lime Co. 1544 Beltline Rd. Chester, SC 29706	Chester (HP)	Chester	H
South Dakota			
Pete Lien & Sons Inc. P.O. Box 440 Rapid City, SD 57709	Rapid City	Pennington	Q, H
Tennessee			
Carmeuse Americas 486 Clinch Valley Rd. Luttrell, TN 37779	Luttrell	Union	Q, H
Resolute Forest Products 5020 U.S. Hwy. 11 South Calhoun, TN 37309-0188	Calhoun (C)	McMinn	Q
Texas			
Austin White Lime Co., Ltd. P.O. Box 9556 Austin, TX 78766	McNeil	Travis	Q, H
Lhoist North America 2861 FM 2602 Clifton, TX 76634	Clifton	Bosque	Q, H
Lhoist North America 7829 South Hwy. 281 Burnet, TX 78611	Marble Falls	Burnet	DL
Lhoist North America 350 APG Lane New Braunfels, TX 78132	New Braunfels	Comal	Q, H, DH
U.S. Lime & Minerals, Inc. Texas Lime Co. P.O. Box 851 Cleburne, TX 76033	Cleburne	Johnson	Q, H
Utah			
Graymont Ltd. P.O. Box 669 Delta, UT 84624	Cricket Mountain	Millard	Q, DL
Virginia			
Carmeuse Americas 1696 Oranda Rd. Strasburg, VA 22657	Strasburg	Shenandoah	Q, H
Carmeuse Americas 508 Quarry Ln. Clear Brook, VA 22624	Winchester	Frederick	Q

See footnotes at end of table.

State, company name, and address	Name and type of plant ¹	County	Type of lime produced ²
Virginia—Continued			
Lhoist North America State Rd. 635 Ripplemead, VA 24150	Kimballton Plant No. 1 Kimballton Plant No. 2 (HP) ⁴	Giles Giles	Q, H H
Washington			
Graymont Ltd. 1220 Alexander Ave. Tacoma, WA 98421	Tacoma (HP) ⁴	Pierce	H
West Virginia			
Greer Industries Inc. P.O. Box 302 Riverton, WV 26814	Riverton	Pendleton	Q, H
Mississippi Lime Co. 3010 Birch Dr. Weirton, WV 26062–5133	Weirton (HP)	Brooke	H
Wisconsin			
Carmeuse Americas 4110 Rockwood Rd. Manitowoc, WI 54220	Rockwell	Manitowoc	DL, DH
Graymont Ltd. N4520 County Rd. V Eden, WI 53019	Eden	Fond du Lac	DL, DH
Graymont Ltd. 131 James St. Green Bay, WI 54303	Green Bay	Brown	Q, H
Graymont Ltd. Hill Ave. & Winter St. Superior, WI 54880	Superior	Douglas	Q, H
Wyoming			
Dakota Coal Co. P.O. Box 66 Frannie, WY 82423	Frannie	Park	Q
Western Sugar Cooperative P.O. Box 877 Lovell, WY 82431	Lovell (C)	Big Horn	Q
Western Sugar Cooperative 400 Main St. Torrington, WY 82240	Torrington (C)	Goshen	Q
Wyoming Sugar Co. LLC 300 S. First St. Worland, WY 82401	Worland (C)	Washakie	Q

¹Abbreviations used in this table for plant types are: C, lime plant is operated primarily for captive consumption; C&S, primarily captive consumption with significant commercial sales; HP, hydrating plant only; and S&C, primarily commercial sales with some captive consumption. Plants with no symbol are operated entirely for commercial sales.

²Abbreviations used in this table for type of lime produced are: DB, refractory, dead-burned dolomite; DH, dolomitic hydrate; DL, dolomitic quicklime; H, high-calcium hydrated lime; and Q, high-calcium quicklime.

³ArcelorMittal USA sold to Cleveland-Cliffs, Inc., December 2020.

⁴Lime kilns are idle, only the hydrating plant is in operation.

Table 2.—Lime-producing companies active in the United States as of December 31, 2019

Company	Plant location	Kiln type or hydrator¹	Source of kiln feed²
Amalgamated Sugar Co. LLC http://www.amalgamatedsugar.com	Nampa, ID	V	P
	Paul (Mini-Cassia), ID	V	P
	Twin Falls, ID	V	P
American Crystal Sugar Co. https://www.crystalsugar.com	Crookston, MN	V	P
	East Grand Forks, MN	V	P
	Moorhead, MN	V	P
	Drayton, ND	V	P
	Hillsboro, ND	V	P
ArcelorMittal USA ³ http://usa.arcelormittal.com/our-operations/steelmaking/indiana-harbor	Indiana Harbor, IN	R	P
Austin White Lime Co., Ltd. http://www.austinwhitelime.net	McNeil, TX	R	Q
Carmeuse Americas http://www.carmeuse.com/na-en	Saginaw (Longview), AL	R	Q
	Macon, GA	H	
	Gary (Buffington), IN	R	P
	Butler (Black River), KY	R	UG
	Maysville, KY	R	UG
	Baton Rouge (Pelican), LA	H	
	River Rouge, MI	R	P
	Bettsville (Maple Grove), OH	R	Q
	Grand River, OH	R	P
	Huron, OH	R	P
	Millersville, OH	R	Q
	Anville, PA	R	P
	Luttrell, TN	R	UG
Cheney Lime & Cement Co. http://www.cheneylime.com	Clear Brook (Winchester), VA	V	Q
	Strasburg, VA	R	Q
	Manitowoc (Rockwell), WI	R	Q
	Allgood, AL	H	
	Siluria (Landmark), AL	R	Q
CEMEX S.A.B. de C.V. http://www.cemexpuertorico.com/ca/ca_lp.html	Ponce, PR	R	Q
CRH Americas https://www.crhamericas.com/	Lee, MA	R	Q
Dakota Coal Co. http://cms.bepc.com/wyoming-lime-producers	Frannie, WY	R	P
FTL Capital Partners LLC http://www.valleyminerals.com	Bonne Terre, MO	R	Q

See footnotes at end of table.

Company	Plant location	Kiln type or hydrator¹	Source of kiln feed²
Graymont Ltd. http://www.graymont.com/en/locations/location-map/north-america	Gulliver (Port Inland), MI	R	P
	Townsend (Indian Creek), MT	R	Q
	Wendover (Pilot Peak), NV	R	Q
	Genoa, OH	R	Q
	Portland (Rivergate), OR	H	
	Pleasant Gap, PA	R	Q
	Delta (Cricket Mountain), UT	R	Q
	Tacoma, WA	H	
	Eden, WI	R	Q
	Green Bay, WI	R	P
	Superior, WI	R	P
Greer Industries Inc. http://www.greerlime.com	Riverton, WV	R	Q
Lhoist North America http://www.lhoist.com	Alabaster, AL	R	Q
	Calera (O'Neal), AL	R	Q
	Montevallo, AL	R	Q
	Nelson, AZ	R	Q
	City of Industry, CA	H	
	Salinas (Natividad), CA	R	Q
	Stockton, CA	R	
	Brooksville, FL	H	
	Ste. Genevieve, MO	R	Q
	Henderson, NV	H	
	North Las Vegas (Apex), NV	R	Q
	Belen, NM	H	
	Clifton, TX	R, V	Q
	Marble Falls, TX	V	Q
New Braunfels, TX	R, V	Q, P	
Ripplemead (Kimballton Plant No. 1), VA	R	UG	
Ripplemead (Kimballton Plant No. 2), VA	H		
Linwood Mining & Minerals Corp. http://www.linwoodmining.com	Davenport (Linwood), IA	R	UG
Martin Marietta Materials Inc. http://www.magnesiaspecialties.com	Woodville, OH	R	Q
Michigan Sugar Co. https://www.michigansugar.com	Bay City, MI	V	P
	Caro, MI	V	P
	Croswell, MI	V	P
	Sebewaing, MI	V	P
Mid-Ohio Valley Lime, Inc. http://www.mid-ohiovalley.com/high-quality-hydrate-lime.html	Marietta, OH	H	
Minerals Technologies Inc. https://www.mineralstech.com/business-segments/specialty-minerals	Adams, MA	FB	Q
Minn-Dak Farmers Cooperative http://www.mdf.coop	Wahpeton, ND	V	P

See footnotes at end of table.

Company	Plant location	Kiln type or hydrator ¹	Source of kiln feed ²	
Mississippi Lime Co. https://mississippilime.com	Calera (Roberta), AL	R	Q	
	Verona, KY	R	P	
	Ste. Genevieve, MO	R, V	UG	
	Chester, SC	H		
	Weirton, WV	H		
	Vicksburg, MS	H		
Pete Lien & Sons Inc. http://www.petelien.com	Rapid City, SD	R	Q	
	Laporte, CO	H		
Resolute Forest Products http://www.resolutefp.com	Calhoun, TN	R	Q	
RHI Magnesita GmbH http://www.rhimagnesita.com	York, PA	R	Q	
Sidney Sugars Inc. http://www.sidneysugars.com	Sidney, MT	V	P	
Southern Minnesota Beet Sugar Cooperative http://www.smbc.com	Renville, MN	V	P	
Spreckels Sugar Co. http://www.spreckelssugar.com/	Brawley, CA	V	P	
U.S. Lime & Minerals, Inc. http://www.uslm.com				
	▶ Arkansas Lime Co.	Batesville, AR	R	Q
	▶ Texas Lime Co.	Cleburne, TX	R	Q
	▶ U.S. Lime Co. - St. Clair	Oklahoma City (Marble City), OK	R	UG
Western Sugar Cooperative https://www.westernsugar.com	Fort Morgan, CO	V	P	
	Billings, MT	V	P	
	Scottsbluff, NE	V	P	
	Lovell, WY	V	P	
	Torrington, WY	V	P	
Wyoming Sugar Co. LLC https://wyomingsugar.com	Worland, WY	V	P	

¹Abbreviations used in this table for kiln types or hydrator are: FB, fluidized bed; H, hydrator only; R, preheater rotary or straight rotary; and V, vertical or shaft.

²Abbreviations used in this table for source of kiln feed are: P, purchased; Q, surface quarried; and UG, underground mine.

³Arcelor Mittel USA sold to Cleveland-Cliffs Inc., December 2020.

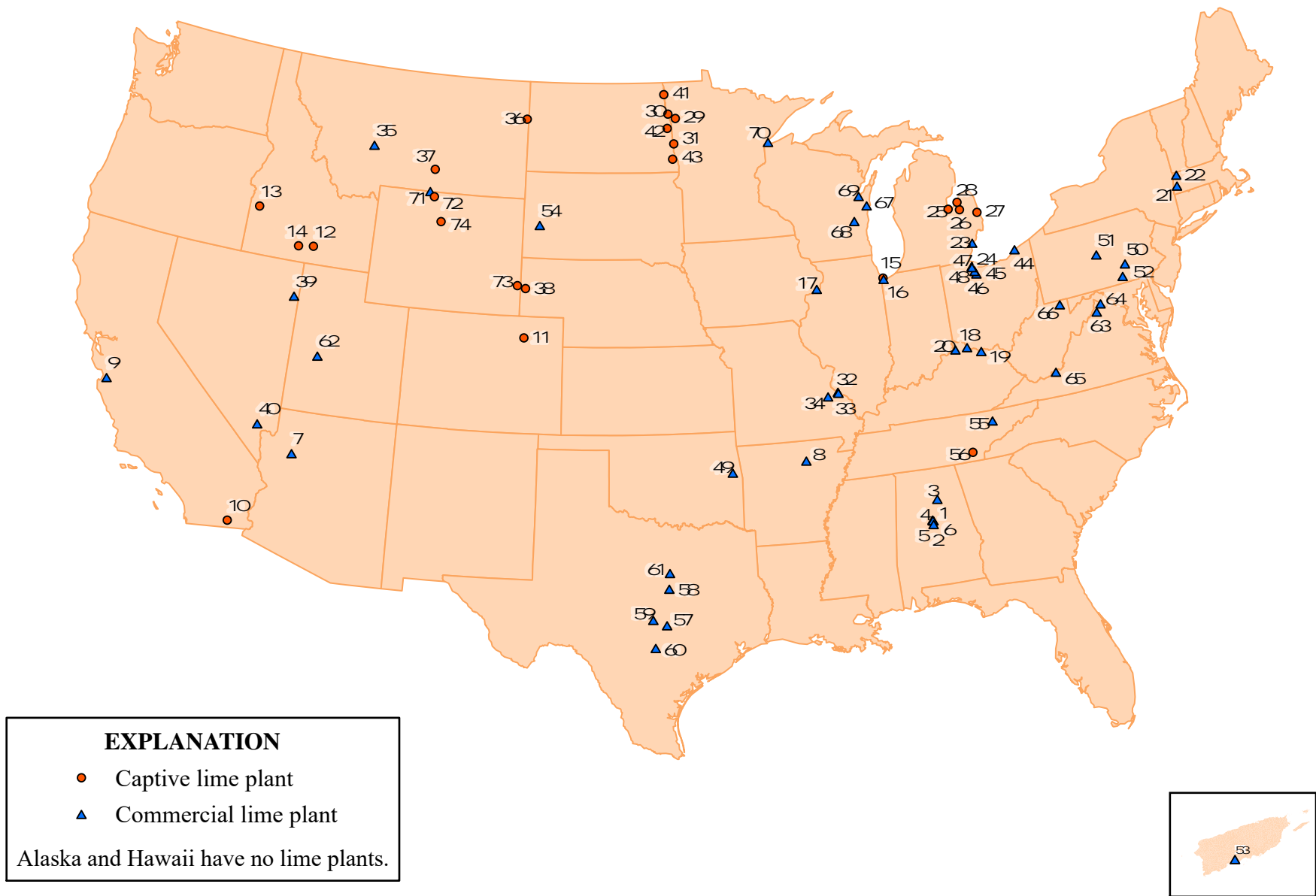


Figure 1.—Lime plants in the United States active as of December 31, 2019.

EXPLANATION

Alabama

- 1 Longview lime plant—Carmeuse Americas
- 2 Landmark lime plant—Cheney Lime & Cement Co.
- 3 Alabaster lime plant—Lhoist North America
- 4 Montevallo lime plant—Lhoist North America
- 5 O'Neal lime plant—Lhoist North America
- 6 Roberta lime plant—Mississippi Lime Co.

Arizona

- 7 Nelson lime plant—Lhoist North America

Arkansas

- 8 Batesville lime plant—U.S. Lime & Minerals, Inc.

California

- 9 Natividad lime plant—Lhoist North America
- 10 Brawley lime kiln—Spreckels Sugar Co.

Colorado

- 11 Fort Morgan lime kiln—Western Sugar Cooperative

Idaho

- 12 Mini-Cassia lime kiln—Amalgamated Sugar Co. LLC
- 13 Nampa lime kiln—Amalgamated Sugar Co. LLC
- 14 Twin Falls lime kiln—Amalgamated Sugar Co. LLC

Indiana

- 15 Indiana Harbor lime kiln—ArcelorMittal USA
- 16 Buffington lime plant—Carmeuse Americas

Iowa

- 17 Linwood lime plant—Linwood Mining & Minerals Corp.

Kentucky

- 18 Black River lime plant—Carmeuse Americas
- 19 Maysville lime plant—Carmeuse Americas
- 20 Verona lime plant—Mississippi Lime Co.

Massachusetts

- 21 Lee lime plant—CRH Americas
- 22 Adams lime plant—Minerals Technologies Inc.

Michigan

- 23 River Rouge lime plant—Carmeuse Americas
- 24 Port Inland lime plant—Graymont Ltd.

Michigan—continued

- 25 Bay City lime kiln—Michigan Sugar Co.
- 26 Caro lime kiln—Michigan Sugar Co.
- 27 Croswell lime kiln—Michigan Sugar Co.
- 28 Sebewaing lime kiln—Michigan Sugar Co.

Minnesota

- 29 Crookston lime kiln—American Crystal Sugar Co.
- 30 East Grand Forks lime kiln—American Crystal Sugar Co.
- 31 Moorhead lime kiln—American Crystal Sugar Co.

Missouri

- 32 Bonne Terre lime plant—FTL Capital Partners LLC
- 33 Ste. Genevieve lime plant—Lhoist North America
- 34 Ste. Genevieve lime plant—Mississippi Lime Co

Montana

- 35 Indian Creek lime plant—Graymont Ltd.
- 36 Sidney lime kiln—Sidney Sugars Inc.
- 37 Billings lime kiln—Western Sugar Cooperative

Nebraska

- 38 Scottsbluff lime kiln—Western Sugar Cooperative

Nevada

- 39 Pilot Peak lime plant—Graymont Ltd.
- 40 Apex lime plant—Lhoist North America

North Dakota

- 41 Drayton lime kiln—American Crystal Sugar Co.
- 42 Hillsboro lime kiln—American Crystal Sugar Co.
- 43 Wahpeton lime kiln—Minn-Dak Farmers Cooperative

Ohio

- 44 Grand River lime plant—Carmeuse Americas
- 45 Maple Grove lime plant—Carmeuse Americas
- 46 Millersville lime plant—Carmeuse Americas
- 47 Genoa lime plant—Graymont Ltd.
- 48 Woodville lime plant—Martin Marietta Materials, Inc.

Oklahoma

- 49 Marble City lime plant—U.S. Lime & Minerals, Inc.

Pennsylvania

- 50 Annville lime plant—Carmeuse Americas
- 51 Pleasant Gap lime plant—Graymont Ltd.
- 52 York lime plant—RHI Magnesita GmbH

Puerto Rico

- 53 Ponce lime kiln—CEMEX S.A.B. de C.V.

South Dakota

- 54 Rapid City lime plant—Pete Lien & Sons Inc.

Tennessee

- 55 Luttrell lime plant—Carmeuse Americas
- 56 Calhoun lime plant—Resolute Forest Products

Texas

- 57 McNeil lime plant—Austin White Lime Co., Ltd.
- 58 Clifton lime plant—Lhoist North America
- 59 Marble Falls lime plant—Lhoist North America
- 60 New Braunfels lime plant—Lhoist North America
- 61 Cleburne lime plant—U.S. Lime & Minerals, Inc.

Utah

- 62 Cricket Mountain Plant—Graymont Ltd.

Virginia

- 63 Strasburg lime plant—Carmeuse Americas
- 64 Winchester lime plant—Carmeuse Americas
- 65 Kimballton lime plant #1—Lhoist North America

West Virginia

- 66 Riverton lime plant—Greer Industries Inc.

Wisconsin

- 67 Rockwell lime plant—Carmeuse Americas
- 68 Eden lime plant—Graymont Ltd.
- 69 Green Bay lime plant—Graymont Ltd.
- 70 Superior lime plant—Graymont Ltd.

Wyoming

- 71 Frannie lime kiln—Dakota Coal Co.
- 72 Lovell lime kiln—Western Sugar Cooperative
- 73 Torrington lime kiln—Western Sugar Cooperative
- 74 Worland lime kiln—Wyoming Sugar Co., LLC